

## REMARKS

Applicants note that the foregoing amendment has been made to place the application in better form. This amendment was not made to overcome a patentability rejection and therefore should not create a bar to any later determination of a range of equivalents. No new matter has been added. Favorable consideration is respectfully requested.

Respectfully submitted,

Tony P. Chiang et al.

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By: 

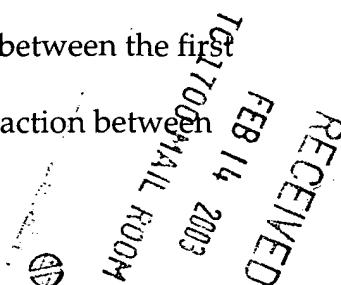
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## Appendix (Version Showing Changes to Original Specification)

[0032] An improved ALD sequence incorporating the aforementioned invention is as follows:

1. First exposure **100, 200** : A substrate heated (or cooled) to a first temperature,  $T_1$  **132, 232**, is exposed **102, 202** to a first gaseous reactant, allowing a monolayer of the reactant to form on the surface.
2. First evacuation: The excess reactant is removed by evacuating **124, 224** the chamber with a vacuum pump. An inert gas purge (e.g., Ar[,  $H_2$ ,] or He) can be used in conjunction to speed evacuation/removal of any excess first reactant. In some cases, the purge gas can be diatomic hydrogen ( $H_2$ ) due to its low reactivity to the first reactant.
3. Second exposure **110, 210** : The substrate is then heated (or cooled) to a second temperature,  $T_2$  **136, 236**, where  $T_2$  **136, 236** is not equal to  $T_1$  **132, 232**. A second gaseous reactant is introduced **112, 212** into the reactor chamber and onto the substrate. The first and second (chemi- or physi-sorbed) reactants react to produce a solid thin monolayer of the desired film. The reaction between the first and second reactants is self-limiting in that the reaction between



then terminates after the initial monolayer of the first reactant is consumed.

4. Second evacuation 126, 226: The excess second reactant is removed by again evacuating 126, 226 the chamber with the vacuum pump. An inert gas purge (e.g., Ar, H<sub>2</sub>, or He) can be used in conjunction to speed evacuation/removal of any excess first reactant. In some cases, the purge gas can be diatomic hydrogen (H<sub>2</sub>) due to its low reactivity to the first reactant. The substrate is then cooled (or heated) back to a first temperature, T<sub>1</sub> 139, 239.
5. Repeat: The desired film thickness is built up by repeating the entire process cycle (steps 1-4) many times.